

Work Order ID 55632

February 08, 2010 7:44:57 AM

Page 1

Item ID: D205-541-043

Accept

Setup Start

Revision ID:

Stop

Item Name: Heli-Utility-Basket, LH

Start Date: 01/26/2010 Start Qty: 1.00

Cust Item ID:

Required Date: 02/02/2010 Req'd Qty: 1.00

Customer:

Reference: Returns 2009 / RA109116

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start

QC:

Date:

SPC (Y/N):

Date:

Stop

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Draw Number	Draw Rev.	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr

Revision Nbr

IIN D205-541

Rev G

100

QC5- Inspect part completeness to step on W/O

0.00



QC

Memo

0.00

S10/02/09

Quality Control

Original B37413 @ CHG002

110

0.00



HandFinish

Memo

0.00

Hand Finishing

Clean basket & touch up as necessary per QSI 005

S10/02/09

120

QC5- Inspect part completeness to step on W/O

0.00



QC

Memo

0.00

S10/02/09

Quality Control

Inspect basket for touch ups & cleanliness

S10/02/09

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Stop

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130

Pick Kit

0.00



Packaging

Memo

0.00

Packaging

S 10/02/09

New labels & decals & paperwork with the new batch # @ CHG002 are required.
Also see attached for washers.....

140

QC4- 100% Inspect kits for completeness

0.00



QC

Memo

0.00

Quality Control

=> S 10/02/09

150

Identify as per dwg & Stock Location: _____

0.00



Packaging

Memo

0.00

Packaging

Linda to adjust stock once credit is finalized*

DART Dart Aerospace Ltd. 1270 ABERDEEN ST. HAWKESBURY, ON, CANADA K6A 1K7				TC APPROVAL # 09-89 TEL: 1-613-632-5200	
P/N	D205-541-043	CHG	CHG002		
DESC.	Heli-Utility-Basket LH	STC	SH96-120		
LOT	B37413	STC	SR00696NY		
MODEL	Bell 205/210/212/214/412	STC			
MADE IN CANADA					
D2729-1					

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Required Date: 02/02/2010 Req'd Qty: 1.00



Customer:

Reference: Returns 2009 / RA109116

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Run Start



QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run HoursDraw
NumberDraw
Rev.Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

160

QC21- Final Inspection - Work Order Release

0.00



QC

Memo

0.00

Quality Control

10/03/11

W 10.03.11